PLASTIC CLOSURES TURN-KEY PROJECT
瓶盖解决方案

One-stop Service
High Cost-Performance ratio, excellent system stability, and good production yield
• Lower investment risk • Higher investment return

Compression Cap Machine
Chiller

Slitting Machine

38mm PCO with folding

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Mould unique advantage

1. Material
Adopt professional cap mold steel which has excellent wear resistance, corrosion resistance and polishing of optical activity, good machinability, and quench stability. Braces with high hardness, high wear resistance of the alloy steel, not easy to burn.

2. Hardening
We choose Sweden company to process the hardening heat treatment, the rockwell hardness can reach 58-60HRC. Strict on mold material, appearance, deformation degree, hardness and so on when process, and fully guarantee the quality of cap mold hardening.

3. Coating
Cap mould specified coating by Swiss company, the coating thickness of thin steel, strong bonding force, high hardness, low friction and wear reducing, can effectively extend the use life of the mold 2-6 times.

4. Precision
All the molds processed by Foreign CNC centre, the final accuracy generally reached 2-3um, can effectively meet the requirements of size tolerance bottle, jeepine's mold, can achieve the requirements of exchange. Features between injection molding and compression molding.
Oil bottle/Flip cover
Five gallons mould

- The integral lid pulling mechanism in this bottle cap usually has very high requirements for the production process.
- Puncher part function checking is controlled by equipment, which should be easy for pulling out but no leakage.
- Butterfly cover is a real high-tech product. However, all butterfly caps have a common feature: That is, there is a joint for connecting the lid and cap base, the base is usually screwed into the neck of the container, or it is snapped directly.